



National Institute of Standards & Technology

Certificate

Standard Reference Material[®] 2093

Low-Energy Charpy V-Notch Specimens

(Self-Verification, 8-mm Striker)

Lot No.: LL-160

This Standard Reference Material (SRM) is intended for the verification of Charpy machines equipped with an 8-mm striker, in accordance with the current ASTM Standard E23 [1] and the current ISO Standard 148-2 [2]. Each SRM consists of a set of five specimens needed to perform one verification. SRM 2093 is used for in-house verification (self-verification).

Material Description: SRM 2093 is made from 4340 alloy steel. The bars are finished to length, stamped, heat-treated, and machined in SRM specimen lots of approximately 1200 to 2000 specimens. Each specimen has a lot number and an identification number (three or four digits).

SRM Certification Procedure: Specimens taken from each SRM lot were tested by the NIST Applied Chemicals and Materials Division on Charpy reference machines. These data were statistically evaluated to assess the homogeneity of the lot, establish the certified value, and determine the number of SRM specimens required for a user to perform a valid verification. A NIST certified value, as used within the context of this certificate, is a value for which NIST has the highest confidence in its uncertainty assessment [3]. The measurand is absorbed energy as measured by the NIST Charpy reference machines. Traceability is to the SI unit joule. The certified value for energy absorbed by SRM 2093 is provided in Table 1.

Table 1. Certified Absorbed Energy and Expanded Uncertainty for SRM 2093^(a)

SRM	Lot	-40 °C ± 1 °C	
		Absorbed Energy (J)	Expanded Uncertainty (J)
2093	LL-160	15.0	0.205

^(a) The uncertainty in the certified value provided is an expanded uncertainty about the mean to cover the measurand. The expanded uncertainty is calculated as $U = ku_c$, where u_c represents the combined uncertainty consistent with the JCGM Guide [4]. The coverage factor, $k = 1.9971$, is based on 65 degrees of freedom and corresponds to an approximate 95 % confidence interval.

Expiration of Certification: The certified value and uncertainty furnished in the verification report are valid indefinitely. The verification statement in the report that is issued for an acceptable machine is valid for a maximum of one year from the date on which the SRM was tested. If a user's machine is moved or undergoes any major repairs or adjustments, the current verification will be invalidated, and the machine must be retested and reverified (see "Instructions for Handling, Storage, and Use").

Overall direction and coordination of the technical measurements leading to verification of test specimens and machines are under the direction of the NIST Applied Chemicals and Materials Division, Boulder, CO.

James Fekete, Chief
Applied Chemicals and Materials Division

Gaithersburg, MD 20899
Certificate Issue Date: 15 September 2017

Steven J. Choquette, Director
Office of Reference Materials

Maintenance of SRM Certification: NIST will monitor this SRM over the period of its certification. If substantial technical changes occur that affect the certification before the expiration of this certificate, NIST will notify the purchaser. Registration (see attached sheet or register online) will facilitate notification.

Support aspects involved in the issuance of this SRM were coordinated through the NIST Office of Reference Materials.

INSTRUCTIONS FOR HANDLING, STORAGE, AND USE

Handling: The protective oil coating should be wiped from each specimen with a lint-free cloth just prior to testing.

Storage: The SRMs are anticipated to have an indefinite shelf life under normal storage conditions ($20\text{ }^{\circ}\text{C} \pm 20\text{ }^{\circ}\text{C}$, $\leq 50\%$ relative humidity).

Use: Prior to verifying a Charpy machine equipped with an 8-mm striker, the machine should be checked to ensure compliance with the appropriate sections of the applicable ASTM or ISO Standard. SRM 2093 shall be tested at $-40\text{ }^{\circ}\text{C} \pm 1\text{ }^{\circ}\text{C}$ ($-40\text{ }^{\circ}\text{F} \pm 2\text{ }^{\circ}\text{F}$) in accordance with the applicable standard (ASTM or ISO). The SRM can be used as a substitute for SRM 2092 to meet the indirect verification requirement of ASTM E23 and ISO 148-2 when no-post verification test analysis from NIST is required. This SRM cannot be used to verify a Charpy machine equipped with a 2-mm striker.

When using SRM 2093, the user performs a self-service verification of the test machine. The data and specimens **are not** returned to NIST following the test. NIST provides **no** letter or certification sticker for the machine verified.

The energy level of the SRM appropriate for verifying the performance of a particular Charpy impact machine can be determined by considering the energy for the SRM, the maximum capacity of the machine, and the requirements of the applicable test method (ASTM or ISO).

For questions concerning the production or use of this SRM, please contact the NIST Charpy Program Coordinator: telephone (303) 497-3351; fax (303) 497-5939; or e-mail charpy@boulder.nist.gov.

REFERENCES

- [1] ASTM E23-16b, *Standard Test Methods for Notched Bar Impact Testing of Metallic Materials*, Annual Book of ASTM Standards, Vol. 03.01, ASTM, West Conshohocken, PA.
- [2] ISO 148-2:2016, *Metallic Materials – Charpy Pendulum Impact Test – Part 2: Verification of testing machines*, International Organization for Standardization (ISO), Vernier, Geneva, Switzerland.
- [3] JCGM 200:2012; *International Vocabulary of Metrology - Basic and General Concepts and Associated Terms (VIM)* (2008 version with Minor Corrections), 3rd edition; Joint Committee for Guides in Metrology (JCGM); (2012); available at http://www.bipm.org/utis/common/documents/jcgm/JCGM_200_2012.pdf (accessed Sep 2017).
- [4] JCGM 100:2008; *Evaluation of Measurement Data - Guide to the Expression of Uncertainty in Measurement*; (GUM 1995 with Minor Corrections), Joint Committee for Guides in Metrology (JCGM) (2008); available at http://www.bipm.org/utis/common/documents/jcgm/JCGM_100_2008_E.pdf (accessed Sep 2017); see also Taylor, B.N.; Kuyatt, C.E.; *Guidelines for Evaluating and Expressing the Uncertainty of NIST Measurement Results*; NIST Technical Note 1297, U.S. Government Printing Office: Washington, DC (1994); available at <https://www.nist.gov/sites/default/files/documents/2017/05/09/tn1297s.pdf> (accessed Sep 2017).

Users of this SRM should ensure that the Certificate in their possession is current. This can be accomplished by contacting the SRM Program: telephone (301) 975-2200; fax (301) 948-3730; e-mail srminfo@nist.gov; or via the Internet at <http://www.nist.gov/srm>.